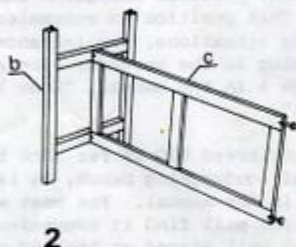


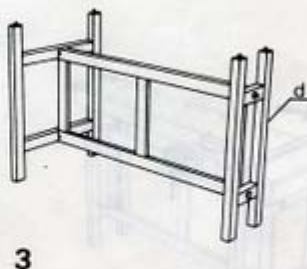
1. Descriptions of bench parts:

- a. bench top
- b. left leg frame
- c. center frame
- d. right leg frame

- e. hardware box, containing:
 - 4 - bench dogs
 - 1 - box spanner head
 - 4 - plastic wingnuts $\frac{1}{4}$
 - 8 - angle brackets
 - 16 - wood screws $1\frac{1}{4}$ " No. 12
 - 4 - green plastic plugs

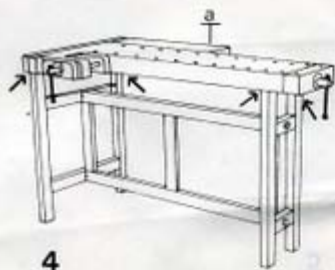


2. Attach center frame (c) to left leg frame (b). Make sure that the steel locating dowels of the leg frame are uppermost. Place the leg frame over the stud bolts of the center frame and tighten with the four plastic-wingnuts head provided.



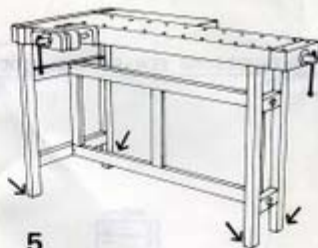
3. In the same way, attach right leg frame (d) to center frame. Again make sure that the steel locating dowels of the leg frames are uppermost.

LEICHTUNG, Inc.
701 Beta Drive, No. 37
CLEVELAND, Ohio 44143
Phone (216) 461-4672



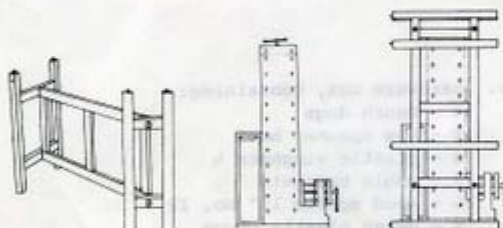
4

4. Now, place the bench top (a) on the steel locating dowels. Assembled in this way your bench may be easily dismantled at any time. If you want your bench to be permanently erected attach underframe to bench top using four angle brackets and 1 1/2" No. 12 round head wood screws provided, as shown by arrows.



5

5. To avoid vibrations, when working cross-wise, you may choose to fix the bench to the floor. Use four angle brackets and round head wood screws as shown by arrows. In case of concrete flooring, first mark up position on floor, drill with 9/32" masonry bit to 1 1/2" depth for green plugs. Finally, fix bench with above wood screws into the green plugs.



6

6. The Lervad 610 is also designed for those not having a permanent workshop. It may be folded away (in two parts) in less than a minute. First take off bench top and lean it against a wall. Next loosen the four plastic wingnuts about 3/16", to allow the leg frames to be turned around flat against the center frame.

Now, tighten the wingnuts again. The complete underframe will remain flat during storage or moving. During moving, leave the tool well alongside the top, the bench dogs in the top, so they do not get lost.



7

7. This illustration shows the tool well in the traditional position alongside the bench top. That position is convenient for a few working situations, for instance, dovetail sawing in the shoulder vice as shown on page 4 in the manual, "Know Your Lervad Bench".

However, your Lervad 610 is far more than a traditional woodworking bench, as is amply illustrated in the manual. For most working situations, you will find it convenient to have the tool well placed at the end of the bench, to provide free access to the whole top and the clamping facilities all the way around. To reposition the tool well, remove the plastic wingscrews and use them to fix the well at the end into the two threaded bushings.

NOTE: IDEALLY, DO NOT PUSH THE BENCH UP AGAINST A WALL. INSTEAD, LEAVE AT LEAST 2 - 3 FEET OF FREE WORK ROOM ALL THE WAY AROUND.